

STRUCTURAL REHABILITATION OF THE  
AIRPORT OF *COCHE ISLAND*, IN  
VENEZUELA, USING ASPHALT  
EMULSION MIX.  
ECONOMICAL AND ECOLOGICAL SOLUTION.

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Sand-asphalt pavement 1978

# Coche Island



# A/P Coche Island

Runway 09-27. Dimentions: 1.200 x 30 m



Taxiway  
30 x 20 m

Parking Apron  
100 x 50 m

## ***Background:***

*Initially, the pavement rehabilitation with hot asphalt mix was considered. But this solution was very complicated and expensive to implement, because in Coche island there are not processed material and plant to produce this mixture.*

*Then, the possibility of using cold mix with **bitumen emulsion** was considered, this is the result ...*

# Project

## August 2013

# A/P Coche Island



Pavement condition before rehabilitacion

# A/P Coche Island.



Pavement condition before rehabilitacion

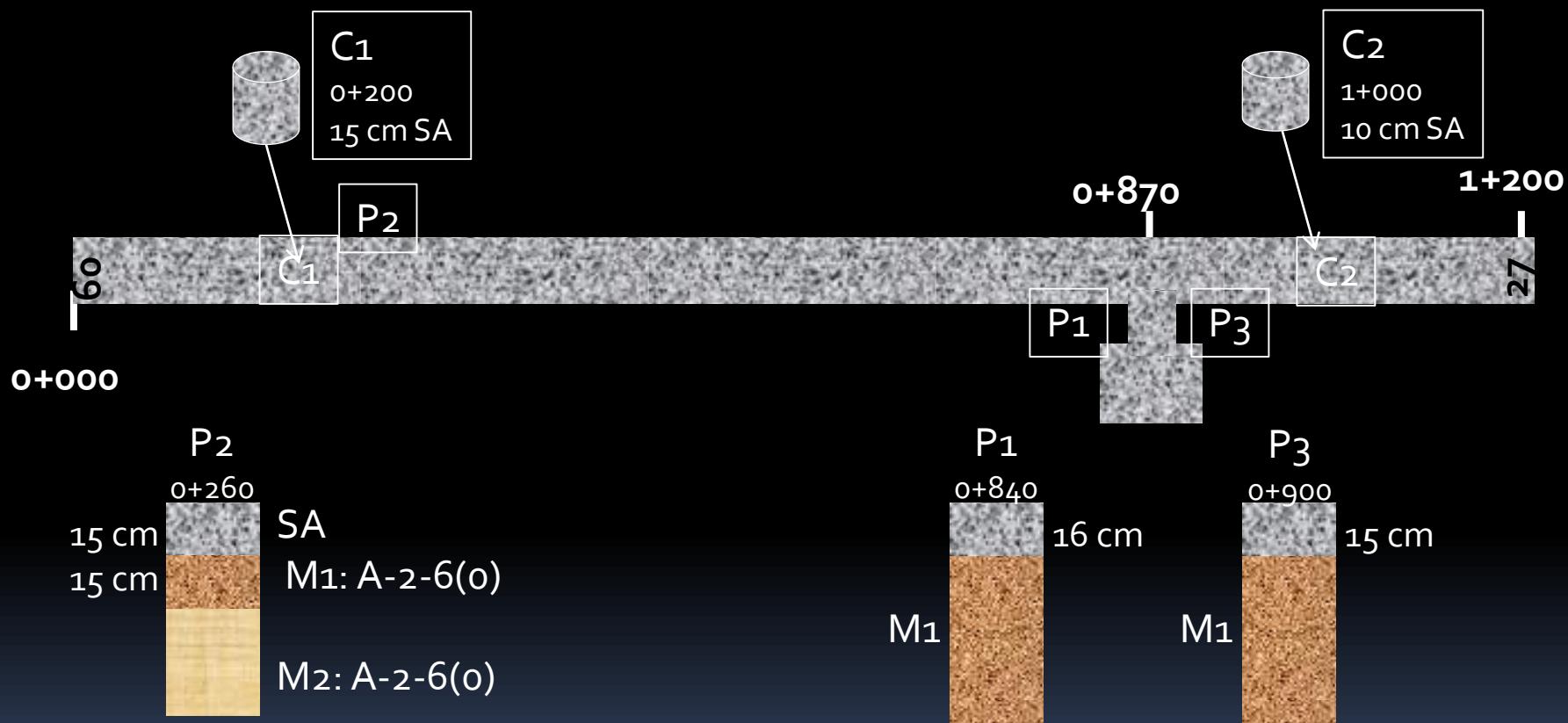
# A/P Coche Island.



Pavement condition before rehabilitación. Original sand/asphalt built in 1978. 10 to 15 cm thick.

# A/P Coche Island.

Sand-asphalt and soils.



## **Rehabilitation actions**

- Crack cleaning and application of weed killer
  - Crack Sealing with EA
  - Cracks Filling with EA-sand mortar
  - Structural located patching
- Apply a tack coat with EA
- Place and compact AE Mix layers
  - Total thickness: 6 and 8 cm in two layers
- Apply a slurry seal on all the surface

# Cracks treatment



Cracks cleaning



Application of  
weed killer





Cracks Filled  
with EA-sand  
mortar

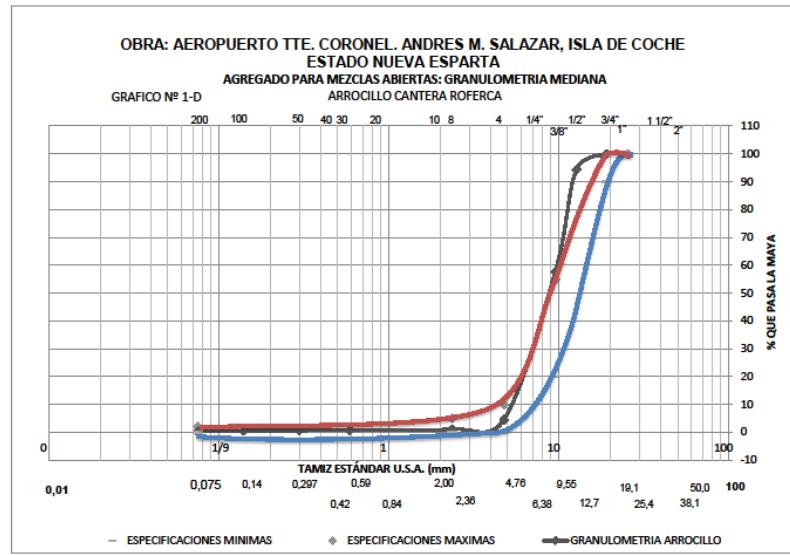
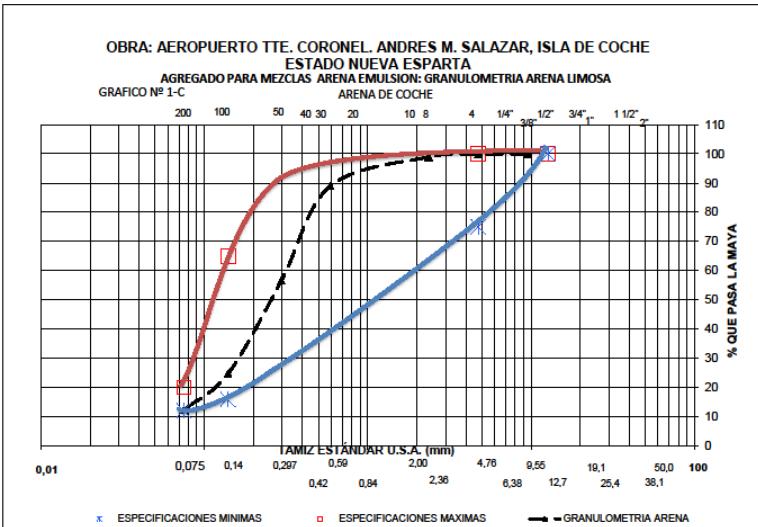
# Asphalt Emulsion mix design



# Aggregates:

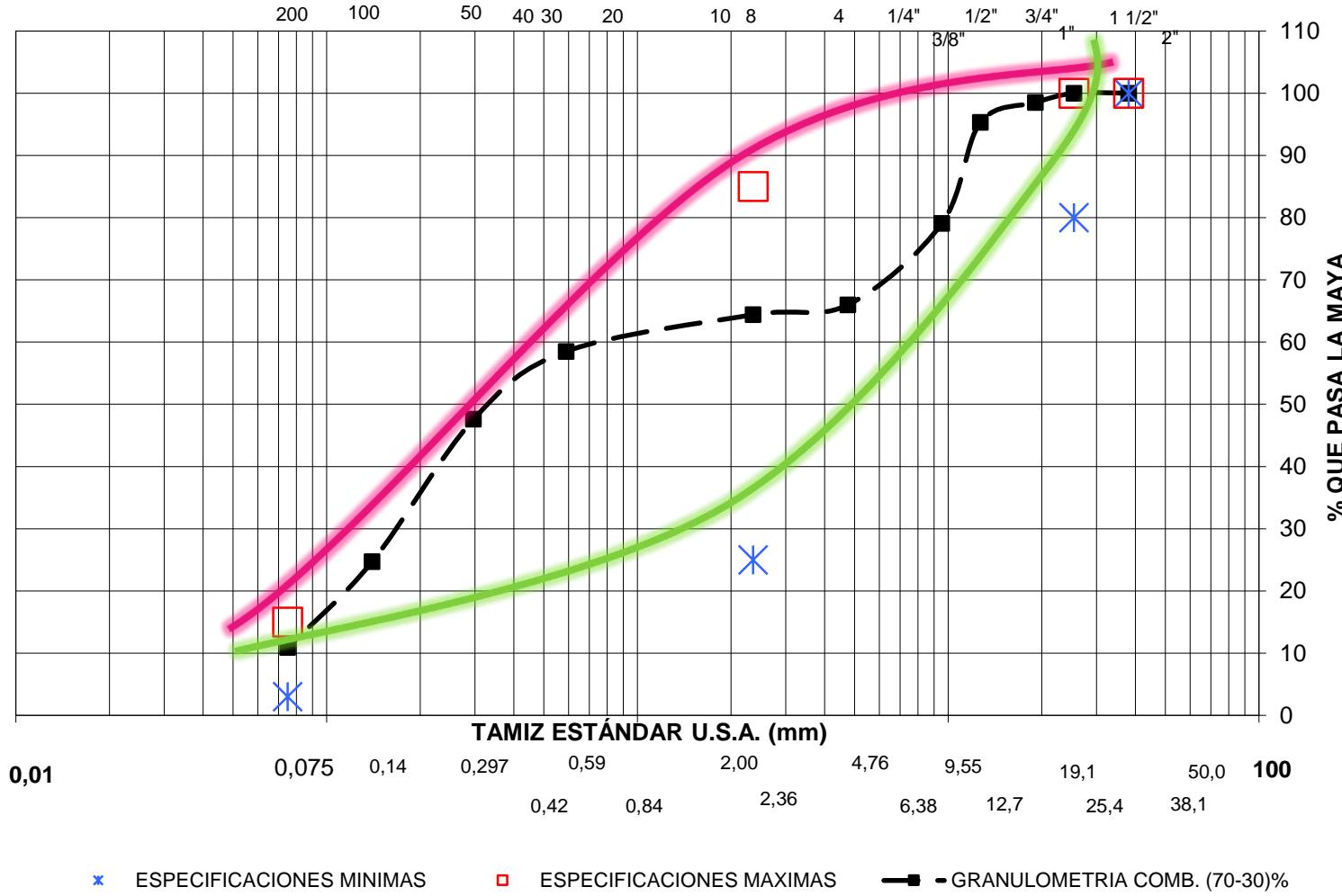
Local sand from the island

Crushed *arrocillo* from Margarita island



# Final mix aggregate gradation

70 % sand – 30 % crushed arrocillo



MIX DESIGN WITH ASPHALT EMULSION (AE)		
TEST	RESULT	SPECIFICACION
Coverage	90 %	70 % min.
Mixing moisture	8,0 %	
Compactacion moisture	5,0 %	
Marshall stability at 24 hrs.	536 lbs	
Dry Bulk density	2013 kg/m <sup>3</sup>	
Marshall Dry Stability	1560 lbs	750 lbs min.
Marshall Submerged stability	1399 lbs	
Stability lost	10,3 %	30 % max.
Optimum asphalt cement	6,5 %	

Mix properties (Modified Marshall method)



# Mix production



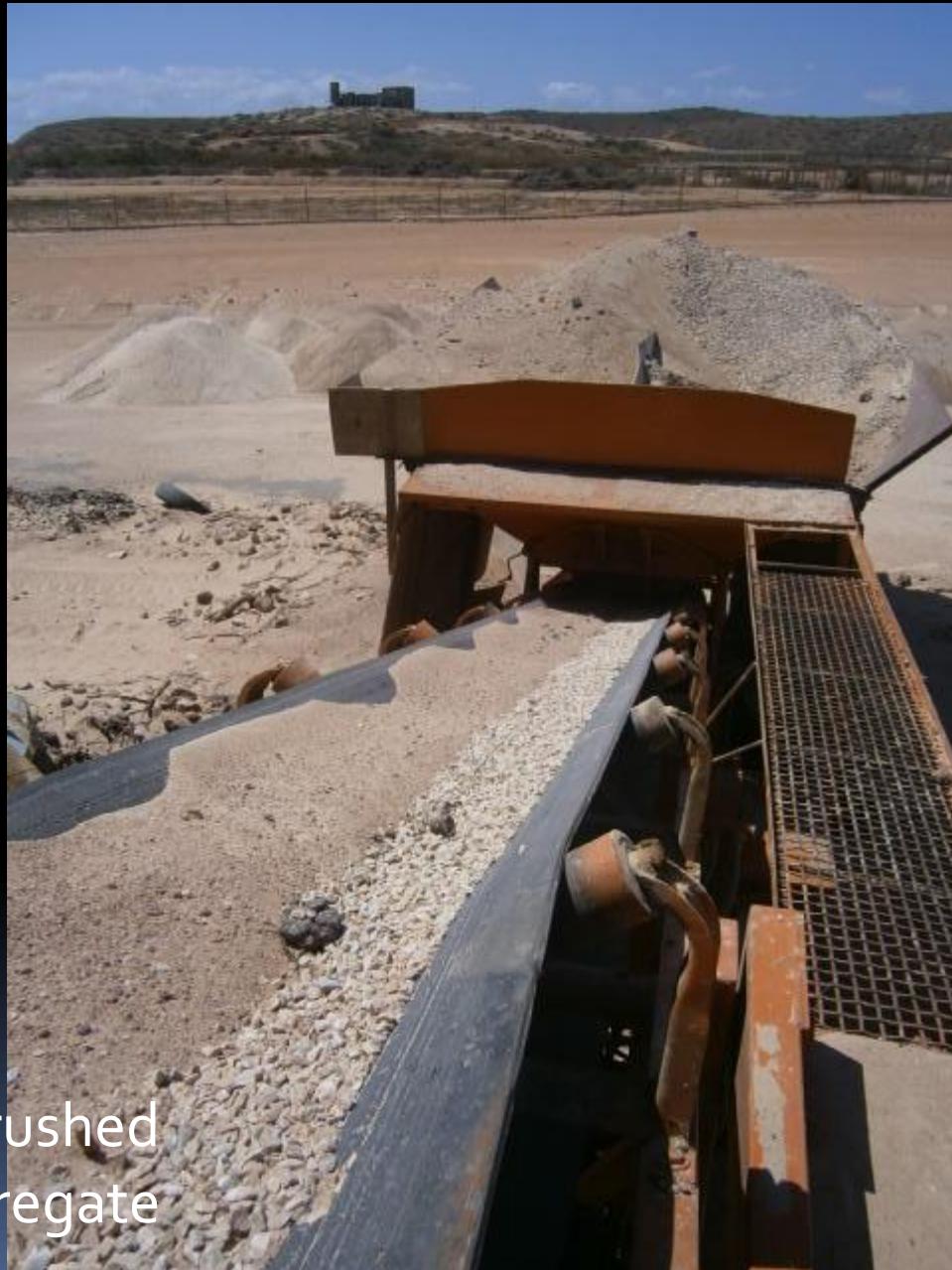


Mixing plant installed in place

Mix proportions:

70 % local sand

30 % transported crushed  
aggregate



Aggregate + AE + water



Mixing procedure



Mix production



Storage of mix, 48 to 72 hrs to allow moisture content reduction



Application of tack coat with AE



Placing first mix layer.



Placing and compaction of mix.



Compaction control of “*fresh mix*”



Second mix layer



Surface mix  
detail



Slurry seal





First fly April 2014



Completed job. 2014

Google 2014

Come to  
practice *wind*  
*surf* in Coche  
Island...





Thanks for the  
opportunity...

Augusto Jugo